

SAP PP Interview Questions And Answers Guide.



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SAP PP Job Interview Preparation Guide.

Question # 1

If there are some errors in goods movements, and less stock of material consumed, how can i solve that problem in SAP?

Answer:-

According to me COGI is basically a SAP standardised system which will tell you that what is the error in some cases it can rectify it too.

But if the entry is done manually by MB1A, MB1B, MB1C you have to bring back or cancell the movement or move the stock to desired material and then refresh COGI.

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Question # 2

Explain what is the meaning of exploding a BOM?

Answer:-

it is the process of multiplying the requirement by the usage quantity and recording the appropriate requirements throughout the product tree

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Question # 3

in sap system, how to get production order record!

example: i want to know who lock my production order!

Answer:-

You can use SM12 and type in the Production order number with * at beginning and end.say like if order number is 100234 ,type it like *100234* and execute. it will give the list of users who are currently accessing that order

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Question # 4

In which context do you use bills of material?

- ☐ Material Requirements Planning
- ☐ Execute Production
- ☐ Goods Movements (to Help Data Entry)
- ☐ Product Costing
- ☐ Development/Engineering/Design
- ☐ Documentation
- ☐ Others?

Answer:-

Product Costing :in order to observe the different cycle times on the particular product in the bom,for the process capability&for the costing of that particular product

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Question # 5

Can we create Production order without bom and routing?

Answer:-

yes we can create a production order without BOM & routing.
Change the Config in OPL8 (order type dependent parameters)



as routing optional. But it may ask for a sales order when we try to create order using CO01

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Question # 6

Do you have several alternative BOMs for a material, depending on the manufacturing procedure or lot size, for example (multiple BOM)?

Answer:-

yes you can have several alternative BOMs for a material, only thing is you need to define every BOM with different product structure type.

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Question # 7

Explain why there is need of production version?

Answer:-

In production version, we assign the BOM and ROUTING combination. And in case of alternate BOMs, it clears which alternative bom has to be selected automatically.

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Question # 8

What are all the different manufacturing scenarios in PP?

Answer:-

There are different scenarios in SAP PP module.

- 1) Make to stock
- 2) Make to order
- 3) External processing (Subcontracting)
- 4) Rework processing
- 5) Production in another plant

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Question # 9

During data transfer from source file to SAP, if there are documents or drawings attached to each material in data, what will happen to such documents or drawings? can all documents/drawings be transferred to SAP at once or we have to do it separately?

Answer:-

Please share your answers

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Question # 10

Which BOM maintenance functions do you require (copy functions, mass changes, and so on)?

Answer:-

CS20 with this transaction code we can be able to do Mass changes to BOM

such as: Change Item Data

New material

Number of the material that is to be created or that is to replace another material.

Dependencies

You can only replace a material with another material that has the same values in the following fields:

base unit of measure

issue unit

material type

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Question # 11

Do you have products with a large number of variants? Do you need Variant Configuration?

Answer:-

We can have any number of variant product. It is optional you can configure it or at the time of sales order with will be ask for features and options. Every variant has unique identification number.

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Question # 12

What we will do after the marking and releasing of standard price in product costing?

**Answer:-**

Price update and the same reflects in the accounting view of the material master.

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Question # 13

Can we have get report of only night/3rd shifts of entire month? what is t-code?

Answer:-

pl share your answer

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Question # 14

what is the difference between PP and PP-PI?
Which one is better and how?

Answer:-

PP--> Production Planning mostly used for discrete type of industries, where at the time of confirmation the output is sure to be fixed. eg Automobile
PP- PI--> Production Planning for Process Industries, here mostly used for the typical chemical industries, as the Yield is not fixed due to chemical reaction yield values can be varied to noticeable extent. Eg $X+Y=Z$ some 10 kg of X and 1 KG of Y gives yield that is Z of 10 Kg only.

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Question # 15

Tell me the planning steps for 100 products?

Answer:-

CK11n is used for standard cost estimation.
to run that we have to run ck24 also.
Use CK40N for 100 products

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Question # 16

What is the difference between stock transfer order and stock transport order?

Answer:-

Stock transfer is the transfer of stock for the usage in the same company
whereas stock transport is meant for change of title of stock in the name of the buyer

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Question # 17

If there are some errors in goods movements, and less stock of material consumed, how can we solve that problem in SAP?

Answer:-

First you have to do revoke Teco and then process the order, otherwise system won't allow..

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Question # 18

What is the need of PP in SAP, what is the flow diagram of SAP PP

Answer:-

SAP PP provides capabilities for planning, execution, quality, maintenance. This integrated manufacturing solution gives you the features and functions necessary for you to handle:

Activity flow

Step 1. Material Creation-Finished with suitable material type.

Step 2. Purchasing and procurement of Material

Step 3. Creation of Bills of Material

Step 4. Creation of Work center

Step 5. Creation of routing.

Step 6. Creation of Production Order

Step 7. Confirmation of production order

Step 8. Stock check

Step 9. MRP run

Step 10. Material Procurement



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Question # 19

Do you have different BOMs for a material in different plants?

Answer:-

generally we have following BOMs

1. Product Tree
2. Parent- component relationship
3. Multilevel Bill
4. Multiple Bill
5. Single Level Bill
6. Indented bill
7. Summarized parts list
8. Planning bill
9. where- used report
10. Pegging report

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Question # 20

What structure do your BOMs have? How many levels are there?
How many components are there on each level?

Answer:-

BOM IS A multilevel,
we can assign bom level by level cs11,
level 1 bom header material assembly level,
contains components which also have bom contains
level 2 bom sub assembly level
last lower level is
level 3 components level

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Question # 21

What are the costing parameter?

Answer:-

The costing Parameters are the following
Work center : Activity types and the formulaes, cost center
Routing : the time ,activity types
In Production order dependent parameters we are defining
the Variant ,result analysis key, settlement profile
In the controlling i.e in KP 26 we will be defining the
rates per hour depending on the rates it will reflect the
cost calculating from the routing..

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